

Wednesday, August 30, 2017 3:18:21 PM

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Stop *NR2*

**Insp.
Stamp**

53. _____ AUG 30 2017 _____

53 _____ AUG 31 2017

53 AUG 31 2017 DAS
6
9-89

Work Order ID 165835

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165835

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Item ID: D2732-032 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Rubber Cushion - 3.2"
Start Date: 8/30/2017 Start Qty: 50.00 ***50*** Cust Item ID:
Required Date: 8/31/2017 Req'd Qty: 50.00 ***50*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00					21 21		AUG 31 2017
130									
QC	Memo	5.00							
Quality Control									

wy

AUG 31 2017

Picklist Print

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Work Order ID: 165835

165835

Parent Item: D2732-032

D2732-032

Parent Item Name: Rubber Cushion - 3.2"

Start Date: 8/30/2017

Required Date: 8/31/2017

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP Rev:A 10.11.02 as per revB DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2732		Manufactured	No			100	f	283.9215	0.2666	14.03158			
D2732									**				
Rubber Cushion (\$per foot)													

Location

Loc Qty

Loc Code

ST412

283.9215199

150042

2.09830942

158449

281.823211

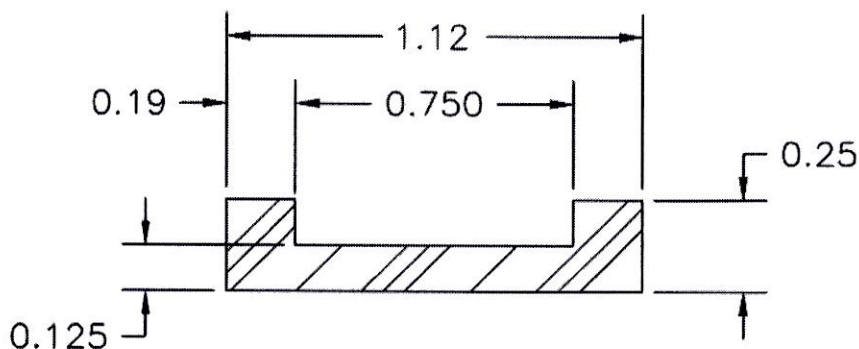
DAS
6
9-89

AUG 31 2017



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2732	REV. 8 SHEET 1 OF 1
DATE 98.03.05		TITLE RUBBER EXTRUSION	SCALE 2:1
A	97.12.04	NEW ISSUE	
B	98.03.05	BLACK WAS WHITE	
BI	<i>4/9</i> 02.05.23	ADD POSSIBLE SUPPLIER	

RELEASED
99/03/06 KE



D2732-050 RUBBER CUSHION
LENGTH

EG: 3.5 LONG: D2732-035
10 LONG: D2732-100

MATERIAL: NEOPRENE BLACK 50 DUROMETER
NOTE: ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED



POSSIBLE SUPPLIER: ACCURATE RUBBER P/N 110750003

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 165835mcs
1908-30